Version Date: 1 November 2018

Quality Repair Criteria

Type	Guidelines
	All parts authorised and invoiced must be fitted
Parts	Refer to the parts guideline for usage criteria
	http://www.repairernetwork.com.au/coles/parts-guidelines
Remove &	All authorised remove and replace items are to be carried out.
Replace	Where applicable, R&R's should comply with manufacturers specifications
	All authorised repair operations are to be carried out to an acceptable standard, this
Repairs	includes all structural items to be free from kinks and align to adjacent panels
	Note: acceptable body filler thickness should apply as per the product
	recommendations
	Panel gaps are to be consistent to the vehicle manufacturer's gaps.
Panel Alignment	 Ensure the doors, boot lid and all swinging panels are opening freely and not binding.
Welding / Bonding	 All welds, where possible are to be carried out as per manufacturer recommendations, or comply with alternative manufacturer recommendations including bonding and riveting.
	 Spot and Inverter welders are to be used when indicated by the manufacturer or other
	industry recognised recommendations
	All paint operations authorised must be carried out.
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Paint Operations	Colour Match
	Paint colour should reflect the pre -accident finish. Plastic components may vary in
	colour; always check "like" parts of the vehicle for variation. Colour variations may also
	occur with metallic finishes.
	Blemishes
	The paint film is to be free from any dust or dirt particles, preparation marks, runs or dry
	spray. Factory finishes are not perfect so consideration should be given to minor
	blemishes in obscure or insignificant areas
	Gloss Levels Gloss levels are to be consistent to the remainder of the vehicle, the gloss level should be
	 Gloss levels are to be consistent to the remainder of the vehicle, the gloss level should be judged on its merits
	Texture / Finish
	The texture or finish (peel) is to be consistent to the remainder of the vehicle taking
	into consideration any previous repairs.
	Paint Blends
	Blends are to be consistent with the pre accident finish e.g. Peel texture and colour
	Interior Colours
	Interior paint colour and coverage are to be consistent with the pre accident finish
	Sealers, Adhesives, Foams
	All body, sound and structural foams are to be replaced to manufacturer's
	specifications where available, or comply to other industry recognised
	recommendations.
	 Spray sealers and anti-chip coats are to match the appearance of the pre accident finish.
	Repair areas should be internally coated to prevent corrosion.
	All structural, mechanical and occupant safety parts authorised and fitted must comply to IAG Parts
	Guidelines
	Churching
	Structural
_	Any component identified as a part of the vehicles structure, such as the chassis rails,
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